**/PROG MAIN\_PLACE**

LINE\_TRACK;

LINE\_TRACK\_SCHEDULE\_NUMBER : 0;

LINE\_TRACK\_BOUNDARY\_NUMBER : 0;

CONTINUE\_TRACK\_AT\_PROG\_END : TRUE;

/MN

1:L PR[21:Place\_Position] 650mm/sec CNT25 Tool\_Offset,PR[22:Z\_Offset\_Place] ;

2: ;

3:L PR[21:Place\_Position] 800mm/sec FINE ;

4: ;

5:L PR[26:Place\_Motion] 90mm/sec FINE DB 15.0mm,DO[2:Vacuum\_Y2]=OFF ;

6: WAIT .25(sec) ;

7: ;

8:L PR[26:Place\_Motion] 800mm/sec CNT25 Tool\_Offset,PR[22:Z\_Offset\_Place] ;

9: ;

/POS

/END